

## Rotary Screw Maintenance Checklist

### Daily

- Monitor the display or gauges for normal operation
- Check for oil leaks, unusual vibrations, or noises
- Verify all drains in the system are operating properly
- Fill out daily checklist

### Monthly

- Check inlet filter and service as necessary\*
- Check/clean coolers as necessary
- Wipe down/clean compressor package
- Clean or replace all "VSD" panel filters as necessary\*



### Quarterly (or 2000 hours)

- Take oil sample and send it in
- Replace oil filter as necessary\*
- Check v-belts and replace as necessary

### 6 Months (or 4000 hours)

- Replace oil separator as necessary\*
- Check and tighten electrical connections
- Verify proper Amp draw and voltage
- Grease drive motor bearings as necessary\*
- Have qualified technician perform bearing test



### Yearly (or 8000 hours)

- Change the oil as necessary\*
- Verify safety relief valve and high temp shutdown system
- Service the inlet valve and thermostatic valve as necessary\*

\*Follow your owners manual since different models and applications will have varying maintenance requirements.